

# Σ-XS Models with MECHATROLINK-4/III Communications References

## Interpreting Model Numbers

### Interpreting SERVOPACK Model Numbers

SGDXS - R70 A 40 A 0001 00 B

Σ-X-Series  
Σ-XS model

1st+2nd+3rd  
digits

4th  
digit

5th+6th  
digits

7th  
digit

8th+9th+10th+11th  
digits

12th+13th  
digits

14th  
digit

1st+2nd+3rd digits Maximum Applicable Motor Capacity

Voltage	Code	Specification
Three-Phase, 200 VAC	R70*1	0.05 kW
	R90*1	0.1 kW
	1R6*1	0.2 kW
	2R8*1	0.4 kW
	3R8	0.5 kW
	5R5*1	0.75 kW
	7R6	1.0 kW
	120*2	1.5 kW
	180	2.0 kW
	200	3.0 kW
	330	5.0 kW
	470	6.0 kW
	550	7.5 kW
	590	11 kW
780	15 kW	

4th digit Voltage

Code	Specification
A	200 VAC

5th+6th digits Interface\*3

Code	Specification
40	MECHATROLINK-4/III communications reference

7th digit Design Revision Order

A

8th+9th+10th+11th digits Hardware Options Specification

Code	Specification	Applicable Models
None	Without options	All models
0000		
0001	Rack-mounted	SGDXS-R70A to -330A
	Duct-ventilated	SGDXS-470A to -780A
0002	Varnished	All models
0008	Single-phase, 200-VAC power supply input	SGDXS-120A
0020*4	No dynamic brake	SGDXS-R70A to -2R8A
	External dynamic brake resistor	SGDXS-3R8A to -780A

12th+13th digits FT Specification

Code	Specification
None	None
00	

14th digit BTO Specification (under development)

Code	Specification
None	None
B	BTO specification

\*1 You can use these models with either a single-phase or three-phase input.

\*2 A model with a single-phase, 200-VAC power supply input is available as a hardware option specification. (model: SGDXS-120A40A0008)

\*3 The same SERVOPACKs are used for both rotary servomotors and linear servomotors.

\*4 Refer to the following manual for details.

Σ-X-Series Σ-XS/Σ-XW/Σ-XT SERVOPACK with Dynamic Brake Hardware Option Specifications Product Manual (Manual No.: SIEP C710812 14)

## Ratings and Specifications

This section gives the ratings and specifications of SERVOPACKs.

### Ratings

#### ■ Three-Phase, 200 VAC

Model SGDXS-	R70A	R90A	1R6A	2R8A	3R8A	5R5A	7R6A	120A	180A	200A	330A
Maximum Applicable Motor Capacity [kW]	0.05	0.1	0.2	0.4	0.5	0.75	1.0	1.5	2.0	3.0	5.0
Continuous Output Current [Arms]	0.66	0.91	1.6	2.8	3.8	5.5	7.6	11.6	18.5	19.6	32.9

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Model SGDXS-		R70A	R90A	1R6A	2R8A	3R8A	5R5A	7R6A	120A	180A	200A	330A	
Instantaneous Maximum Output Current [Arms]		2.1	3.2	5.9	9.3	11	16.9	17	28	42	56	84	
Main Circuit	Power Supply	200 VAC to 240 VAC, -15% to +10%, 50 Hz/60 Hz											
	Input Current [Arms] *1	0.4	0.8	1.3	2.5	3.0	4.1	5.7	7.3	10	15	25	
Control	Power Supply	200 VAC to 240 VAC, -15% to +10%, 50 Hz/60 Hz											
	Input Current [Arms] *1	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.25	0.25	0.3	
Power Supply Capacity [kVA] *1		0.2	0.3	0.5	1.0	1.3	1.6	2.3	3.2	4.0	5.9	7.5	
Power Loss *1	Main Circuit Power Loss [W]	5.0	7.0	11.9	22.5	28.5	38.9	49.2	72.6	104.2	114.2	226.6	
	Control Circuit Power Loss [W]	12	12	12	12	14	14	14	15	16	16	19	
	Total Power Loss [W]	17.0	19.0	23.9	34.5	42.5	52.9	63.2	87.6	120.2	130.2	245.6	
Regenerative Resistor	Built-In Regenerative Resistor	Resistance [Ω]	–	–	–	–	35	35	35	20	12	10	6
		Capacity [W]	–	–	–	–	60	60	60	60	60	60	180
	Allowable Power Consumption [W]	–	–	–	–	15	15	15	30	30	30	36	
		Minimum Allowable External Resistance [Ω]	40	40	40	40	35	35	35	20	12	10	6
Overvoltage Category		III											

\*1 This is the net value at the rated load.

Model SGDXS-		470A	550A	590A	780A
Maximum Applicable Motor Capacity [kW]		6.0	7.5	11	15
Continuous Output Current [Arms]		46.9	54.7	58.6	78.0
Instantaneous Maximum Output Current [Arms]		110	130	140	170
Main Circuit	Power Supply	200 VAC to 240 VAC, -15% to +10%, 50 Hz/60 Hz			
	Input Current [Arms] <sup>*1</sup>	29	37	54	73
Control	Power Supply	200 VAC to 240 VAC, -15% to +10%, 50 Hz/60 Hz			
	Input Current [Arms] <sup>*1</sup>	0.3	0.3	0.4	0.4
Power Supply Capacity [kVA] <sup>*1</sup>		10.7	14.6	21.7	29.6
Power Loss <sup>*1</sup>	Main Circuit Power Loss [W]	271.7	326.9	365.3	501.4
	Control Circuit Power Loss [W]	21	21	28	28
	Total Power Loss [W]	292.7	347.9	393.3	529.4
External Regenerative Resistor Unit	Resistance [Ω]	5 <sup>*2</sup>	3.13 <sup>*1</sup>	3.13 <sup>*3</sup>	3.13 <sup>*3</sup>
	Capacity [W]	880 <sup>*2</sup>	1760 <sup>*3</sup>	1760 <sup>*3</sup>	1760 <sup>*3</sup>
	Allowable Power Consumption [W]	180 <sup>*2</sup>	350 <sup>*3</sup>	350 <sup>*3</sup>	350 <sup>*3</sup>
	Minimum Allowable External Resistance [Ω]	5	2.9	2.9	2.9
Overvoltage Category		III			

\*1 This is the net value at the rated load.

\*2 This value is for the optional JUSP-RA29-E regenerative resistor unit.

\*3 This value is for the optional JUSP-RA05-E regenerative resistor unit.

## ■ Single-Phase, 200 VAC

Model SGDXS-		R70A	R90A	1R6A	2R8A	5R5A	120A
Maximum Applicable Motor Capacity [kW]		0.05	0.1	0.2	0.4	0.75	1.5
Continuous Output Current [Arms]		0.66	0.91	1.6	2.8	5.5	11.6
Instantaneous Maximum Output Current [Arms]		2.1	3.2	5.9	9.3	16.9	28
Main Circuit	Power Supply	200 VAC to 240 VAC, -15% to +10%, 50 Hz/60 Hz					
	Input Current [Arms] <sup>*1</sup>	0.8	1.6	2.4	5.0	8.7	16 <sup>*2</sup>
Control	Power Supply	200 VAC to 240 VAC, -15% to +10%, 50 Hz/60 Hz					
	Input Current [Arms] <sup>*1</sup>	0.2	0.2	0.2	0.2	0.2	0.2
Power Supply Capacity [kVA] <sup>*1</sup>		0.2	0.3	0.6	1.2	1.9	4.0
Power Loss <sup>*1</sup>	Main Circuit Power Loss [W]	5.0	7.1	12.1	23.7	39.2	72.6
	Control Circuit Power Loss [W]	12	12	12	12	14	15
	Total Power Loss [W]	17.0	19.1	24.1	35.7	53.2	87.6

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Model SGDXS-		R70A	R90A	1R6A	2R8A	5R5A	120A	
Regenerative Resistor	Built-In Regenerative Resistor	Resistance [ $\Omega$ ]	–	–	–	–	35	20
		Capacity [W]	–	–	–	–	60	60
		Allowable Power Consumption [W]	–	–	–	–	15	30
	Minimum Allowable External Resistance [ $\Omega$ ]	40	40	40	40	40	35	20
Overvoltage Category		III						

\*1 This is the net value at the rated load.

\*2 Derate to 12 Arms for UL certification.

## ■ 270 VDC

Model SGDXS-		R70A	R90A	1R6A	2R8A	3R8A	5R5A	7R6A	120A
Maximum Applicable Motor Capacity [kW]		0.05	0.1	0.2	0.4	0.5	0.75	1.0	1.5
Continuous Output Current [Arms]		0.66	0.91	1.6	2.8	3.8	5.5	7.6	11.6
Instantaneous Maximum Output Current [Arms]		2.1	3.2	5.9	9.3	11.0	16.9	17.0	28.0
Main Circuit	Power Supply	270 VDC to 324 VDC, -15% to +10%							
	Input Current [Arms] *1	0.5	1.0	1.5	3.0	3.8	4.9	6.9	11
Control	Power Supply	270 VDC to 324 VDC, -15% to +10%							
	Input Current [Arms] *1	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
Power Supply Capacity [kVA] *1		0.2	0.3	0.6	1	1.4	1.6	2.3	3.2
Power Loss *1	Main Circuit Power Loss [W]	4.4	5.9	9.8	17.5	23.0	30.7	38.7	55.8
	Control Circuit Power Loss [W]	12	12	12	12	14	14	14	15
	Total Power Loss [W]	16.4	17.9	21.8	29.5	37.0	44.7	52.7	70.8
Overvoltage Category		III							

\*1 This is the net value at the rated load.

Model SGDXS-		180A	200A	330A	470A	550A	590A	780A
Maximum Applicable Motor Capacity [kW]		2.0	3.0	5.0	6.0	7.5	11.0	15.0
Continuous Output Current [Arms]		18.5	19.6	32.9	46.9	54.7	58.6	78.0
Instantaneous Maximum Output Current [Arms]		42.0	56.0	84.0	110	130	140	170
Main Circuit	Power Supply	270 VDC to 324 VDC, -15% to +10%						
	Input Current [Arms] *1	14	20	34	36	48	68	92
Control	Power Supply	270 VDC to 324 VDC, -15% to +10%						
	Input Current [Arms] *1	0.25	0.25	0.3	0.3	0.3	0.4	0.4
Power Supply Capacity [kVA] *1		4.0	5.9	7.5	10.7	14.6	21.7	29.6
Power Loss *1	Main Circuit Power Loss [W]	82.7	83.5	146.2	211.6	255.3	243.6	343.4
	Control Circuit Power Loss [W]	16	16	19	21	21	28	28
	Total Power Loss [W]	98.7	99.5	165.2	232.6	276.3	271.6	371.4

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Model SGDXS-	180A	200A	330A	470A	550A	590A	780A
Overvoltage Category	III						

\*1 This is the net value at the rated load.

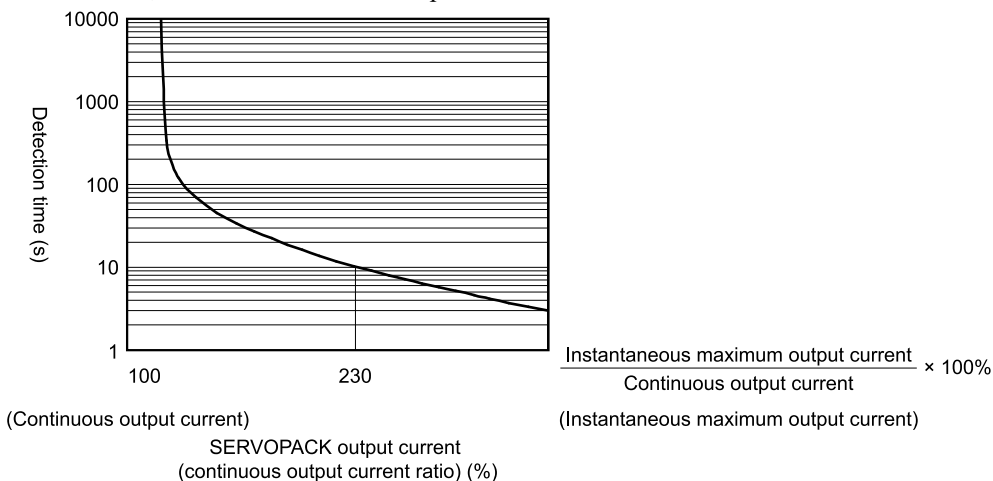
## SERVOPACK Overload Protection Characteristics

The overload detection level is set for hot start conditions with a SERVOPACK surrounding air temperature of 55°C.

A.710 or A.720 (an overload alarm) will occur if overload operation that exceeds the overload protection characteristics shown in the following diagram (i.e., operation on the right side of the applicable line) is performed.

The actual overload detection level will be the detection level of the connected SERVOPACK or servomotor that has the lower overload protection characteristics.

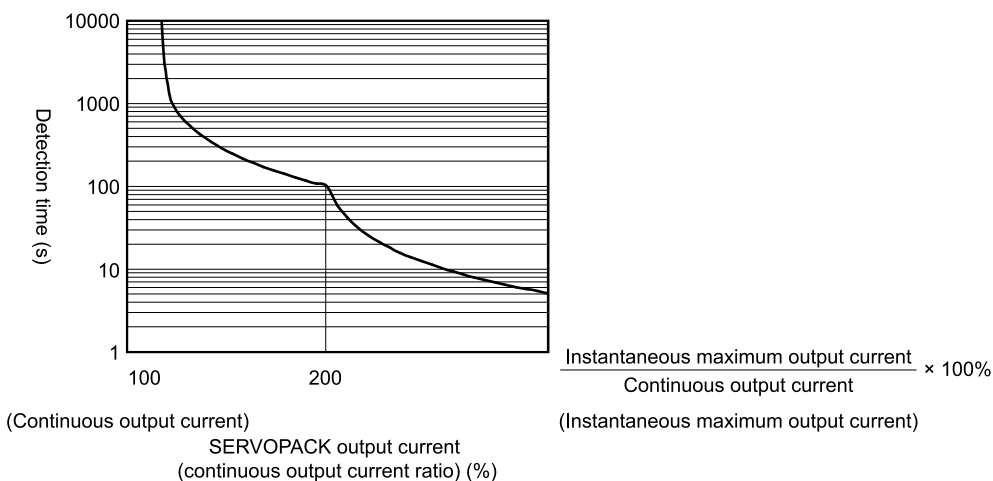
In most cases, that will be the overload protection characteristics of the servomotor.



**Figure .3 SGDXS-R70A, -R90A, -1R6A, -2R8A**

**Note:**

- The above overload protection characteristics do not mean that you can perform continuous duty operation with an output of 100% or higher. For a Yaskawa-specified combination of SERVOPACK and servomotor, maintain the effective torque within the continuous duty zone of the torque-motor speed characteristic of the servomotor.
- This overload protection function is not a protection function related to speed. This product does not have a built-in thermal memory hold function.





**Figure .4 SGDXS-3R8A, -5R5A, -7R6A, -120A, -180A, -200A, -330A, -470A, -550A, -590A, -780A**

**Note:**

- The above overload protection characteristics do not mean that you can perform continuous duty operation with an output of 100% or higher. For a Yaskawa-specified combination of SERVOPACK and servomotor, maintain the effective torque within the continuous duty zone of the torque-motor speed characteristic of the servomotor.
- This overload protection function is not a protection function related to speed. This product does not have a built-in thermal memory hold function.

## Specification

### ■ Environmental Conditions

Item	Specification
Surrounding Air Temperature	-5°C to 55°C (With derating, usage is possible between 55°C and 60°C.) Refer to the following section for derating specifications.  <i>Derating Specifications on page 458</i>
Storage Temperature *1	-20°C to 85°C
Surrounding Air Humidity	95% relative humidity max. (with no freezing or condensation)
Storage Humidity	95% relative humidity max. (with no freezing or condensation)
Vibration Resistance	When there is continuous vibration: 10 Hz to 55 Hz, acceleration amplitude 5.9 m/s <sup>2</sup> (0.6G)
Impact Resistance	19.6 m/s <sup>2</sup>
Degree of Protection	IP20: Models SGDXS-R70A, -R90A, -1R6A, -2R8A, -3R8A, -5R5A, -7R6A, -120A IP10: Models SGDXS-180A, -200A, -330A, -470A, -550A, -590A, -780A
Pollution Degree	2 <ul style="list-style-type: none"> <li>• Must be no corrosive or flammable gases.</li> <li>• Must be no exposure to water, oil, or chemicals.</li> <li>• Must be no dust, salts, or iron dust.</li> </ul>
Altitude *1	1000 m max. (With derating, usage is possible between 1000 m and 2000 m.) Refer to the following section for derating specifications.  <i>Derating Specifications on page 458</i>
Others	Do not use the SERVOPACK in the following locations: Locations subject to static electricity noise, strong electromagnetic/magnetic fields, or radioactivity

\*1 If you combine a Σ-X-series SERVOPACK with a Σ-V-series option module, the following Σ-V-series SERVOPACKs specifications must be used: a surrounding air temperature of 0°C to 55°C and an altitude of 1000 m max. Also, the applicable surrounding range cannot be increased by derating.

### ■ I/O Signals

Item	Specification
Encoder Divided Pulse Output	Phase A, phase B, phase C: Line-driver output Number of divided output pulses: Any setting is allowed.
Overheat Protection Input	Number of input points: 1 Input voltage range: 0 V to +5 V
Outputs for Triggers at Preset Positions	Number of output points: 3 (output method: a line driver output) Output signals: High-Speed Output Signal for Triggers at Preset Positions 1 to 3 (HSO1 to 3) <b>Note:</b> Normal Output Signal for Triggers at Preset Positions 1 to 3 (/NSO1 to 3) are used by allocating the signals to sequence output signals.

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Item		Specification
Sequence Input Signals	Input Signals That Can Be Allocated	Allowable voltage range: 24 VDC ±20%
		Number of input points: 7 (input method: sink inputs or source inputs)
		Input signals:
		<ul style="list-style-type: none"> <li>• P-OT (Forward Drive Prohibit Input) and N-OT (Reverse Drive Prohibit Input) signals</li> <li>• /P-CL (Forward External Torque Limit Input) and /N-CL (Reverse External Torque Limit Input) signals</li> <li>• /DEC (Origin Return Deceleration Switch Input) signal</li> <li>• /EXT1 to /EXT3 (External Latch Input 1 to 3) signals</li> <li>• FSTP (Forced Stop Input) signal</li> </ul>
		A signal can be allocated and the positive and negative logic can be changed.
Sequence Output Signals	Fixed Output	Allowable voltage range: 5 VDC to 30 VDC
		Number of output points: 1 (output method: a photocoupler output (isolated))
	Output signal: ALM (Servo Alarm Output) signal	
	Output Signals That Can Be Allocated	Allowable voltage range: 5 VDC to 30 VDC
Number of output points: 3 (output method: a photocoupler output (isolated))		
		Output signals:
		<ul style="list-style-type: none"> <li>• /COIN (Positioning Completion Output) signal</li> <li>• /V-CMP (Speed Coincidence Detection Output) signal</li> <li>• /TGON (Rotation Detection Output) signal</li> <li>• /S-RDY (Servo Ready Output) Signal</li> <li>• /CLT (Torque Limit Detection Output) signal</li> <li>• /VLT (Speed Limit Detection Output) signal</li> <li>• /BK (Brake Output) signal</li> <li>• /WARN (Warning Output) signal</li> <li>• /NEAR (Near Output) signal</li> <li>• /NSO1 to 3 (Normal Output for Triggers at Preset Positions 1 to 3) signals</li> </ul>
		A signal can be allocated and the positive and negative logic can be changed.

## ■ Function

Item		Specification
Communications	USB Communications (CN7)	Interfaces
		Communications Standard
		Personal computer (with SigmaWin+), digital operator (JUSP-OP07A-E)
		Conforms to USB2.0 standard (12 Mbps).
Displays/Indicators		CHARGE, PWR, CN, L1, L2, and one-digit seven-segment LED
MECHATROLINK-4 Communications *1	Communications Protocol	
	MECHATROLINK-4	
	Station Address Settings	
	01h to FFh (maximum number of slaves: 127) The rotary switches (S1 and S2) are used to set the station address.	
	Transmission Speed	
100 Mbps		
Transmission Cycle *2		
62.5 μs, 125 μs, 250 μs, 500 μs, 750 μs, 1.0 ms to 4.0 ms (multiples of 0.5 ms)		
Number of Transmission Bytes		
16 to 80 bytes/station		


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Item		Specification
Reference Methods for MECHATROLINK-4 Communications	Performance	Position, speed, or torque control with MECHATROLINK-4 communications
	Reference Input	MECHATROLINK-4 commands (sequence, motion, data setting, data access, monitoring, adjustment, etc.)
	Profile	MECHATROLINK-4 standard servo profile MECHATROLINK-III standard servo profile
MECHATROLINK-III Communications *1	Communications Protocol	MECHATROLINK-III
	Station Address Settings	03h to EFh (maximum number of slaves: 62) The rotary switches (S1 and S2) are used to set the station address.
	Transmission Speed	100 Mbps
	Transmission Cycle	125 μs, 250 μs, 500 μs, 750 μs, 1.0 ms to 4.0 ms (multiples of 0.5 ms)
	Number of Transmission Bytes	32 or 48 bytes/station A DIP switch (S3) is used to select the transmission bytes.
Reference Methods for MECHATROLINK-III Communications	Performance	Position, speed, or torque control with MECHATROLINK-III communications
	Reference Input	MECHATROLINK-III commands (sequence, motion, data setting, data access, monitoring, adjustment, etc.)
	Profile	MECHATROLINK-III standard servo profile
MECHATROLINK-4 and MECHATROLINK-III Communications Setting Switches		Rotary switch (S1 and S2) positions: 16
		Number of DIP switch (S3) pins: 4
Analog Monitor (CN5)		Number of points: 2 Output voltage range: ±10 VDC (effective linearity range: ±8 V) Resolution: 16 bits Accuracy: ±20 mV (Typ) Maximum output current: ±10 mA
Dynamic Brake (DB)		Activated when a servo alarm or overtravel (OT) occurs, or when the power to the main circuit or servo is OFF.
Regenerative Processing		Built-in (An external resistor must be connected to the SGDXS-470A to -550A.)
Overtravel (OT) Prevention		Stopping with dynamic brake, deceleration to a stop, or coasting to a stop for the P-OT (Forward Drive Prohibit Input) or N-OT (Reverse Drive Prohibit Input) signal
Protective Functions		Overcurrent, overvoltage, undervoltage, overload, regeneration error, etc.
Utility Functions		Gain tuning, alarm history, jogging operation, origin search, etc.
Safety Functions	Inputs	/HWBB1 and /HWBB2: Base block signals for power modules
	Output	EDM1: Monitors the status of built-in safety circuit (fixed output). *3
	Applicable Standards *4	ISO13849-1 PLe (Category 3) and IEC61508 SIL3

\*1 Use the DIP switch S3 to switch the communications protocol. For details, refer to the following manual.

 Σ-X-Series AC Servo Drive Σ-XS SERVOPACK with MECHATROLINK-4/III Communications References Product Manual (Manual No.: SIEP C710812 01)

\*2 Multiple transmission cycles are supported.

\*3 Whether or not you use the EDM1 signal does not affect the performance level of safety parameters.

\*4 Always perform risk assessment for the system and confirm that the safety requirements are met.

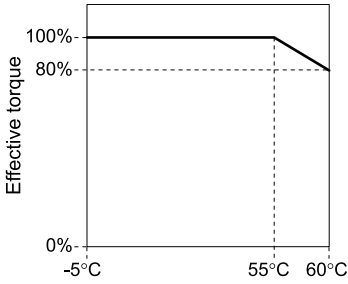
**■ Option**

Item	Specification
Applicable Option Modules	Fully-closed module

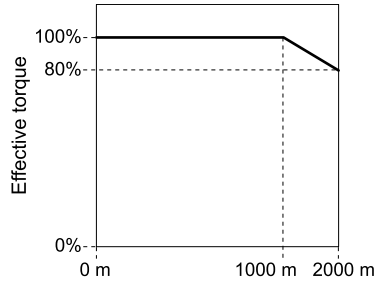
## Derating Specifications

If you use the SERVOPACK at a surrounding air temperature of 55°C to 60°C or at an altitude of 1000 m to 2000 m, you must apply the derating rates given in the following graphs.

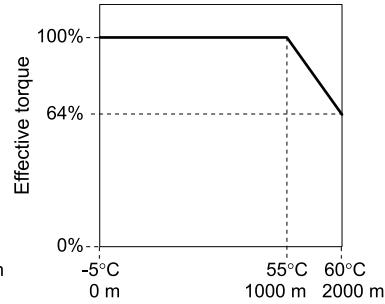
### ■ SGDXS-R70A, -R90A, -1R6A, -2R8A



Surrounding air temperature

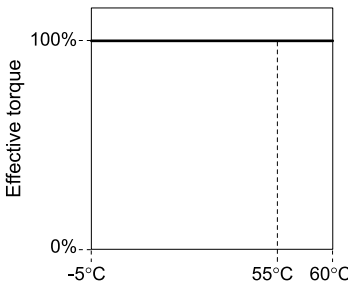


Altitude

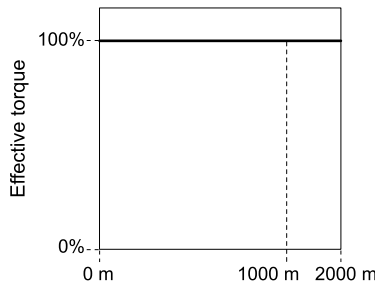


Surrounding air temperature and altitude

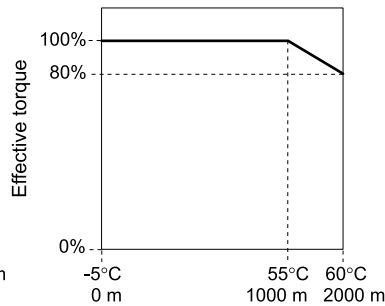
### ■ SGDXS-3R8A, -5R5A, -7R6A, -120A, -180A, -200A, -330A, -470A, -550A, -590A, -780A



Surrounding air temperature



Altitude



Surrounding air temperature and altitude