User manual

Product model: NET30-MPI







1. Application scenario

The industrial communication bridge (hereinafter referred to as the bridge) mainly provides hardware support for industrial equipment networking projects, helps the upper terminal collect the data of the lower industrial equipment (mainly PLC, but not limited to PLC equipment) through Ethernet, and then makes statistics and Analysis on these data.

The bridge is dedicated to Siemens s7300/400 series plc and supports Siemens 840D and other cnc systems.

2. Installation and parameter setting

The user can directly plug the bridge into the communication port of PLC; If the touch screen was originally inserted into the communication port of PLC, you can unplug the touch screen first, and then insert the touch screen into the expansion port of the bridge after the bridge is inserted.

After installation, we connect the computer with the bridge through the network cable. We can set the parameters of the bridge by logging in to the web page or the parameter setting tool. In order to meet different needs of users, the web page interface of the bridge supports Chinese and English; In order to make it easier for users to manage field devices in practical application, the bridge opens the [device name] parameter, and users can name the field devices connected by the bridge.

2.1 Web page description

Before setting the bridge parameters through the web page, the IP address of the computer needs to be set in the same network segment as the IP address of the bridge (the IP address at the factory is 192.168.1.188).

After setting the IP address of the computer correctly, open the browser (take IE browser as an example), enter the IP address of the bridge in the address bar of the browser: 192.168.1.188 (take the factory IP as an example), and click enter to open the login interface of the bridge:

 	- Ø http://192.168.1.188/ 1 × □ €	~ () 授業	- ロ × ア・ 命会 ©
☆			
		语言选择/Language <mark>English▼</mark> 2	
		密码/Password3	
		默认密码:admin	
		登录/LOGIN 4	

Select Chinese or English as the display interface through [Language], enter the correct login password in the [Password], and click the [Login] button to open the home page of the bridge:







Click [Parameter setting] on the left side of the navigation page to see the parameter setting of the bridge:

	Basic settings		
Home		Settings	Description
Parameter setting	Device name:		Enter the name of the device to which the bridge is connected.
	Password change:		Change Password.
	Password confirm:		Confirm Password.
	Serial interface settings		
		Settings	Description
	Protocol mode:	MPI M/S V	Select the protocol mode of PLC.
	Bridge adapter address:	0	The default is 0, which cannot conflict with other station address on the bus.
	Bus highest address:	31	The default is 31.
	Gap factor:	10	Range: 1-100,the default is 10.
	X1 baudrate:	AUTOMATIC V	X1 port connects to PLC, the baudrate can be set to be automatic or fixed baudrate
	X2 baudrate:	AUTOMATIC 🗸	X2 port connects to HMI, the baudrate can be set to be automatic or fixed baudrate.
	Ethernet interface settings		
		Settings	Description
	IP address:	192 . 168 . 1 . 188	IP address is 192.168.1.188 by default.
	Subnet mask:	255 . 255 . 255 . 0	Subnet mask is 255.255.255.0 by default.
	Gateway	192 . 168 . 1 . 1	Gateway is 192.168.1.1 by default.
	S7TCP target address by slot:	OFF V	When the status is ON,S7TCP target address is set by slot.
	S7TCP target address:	2	The default is 2, valid when the status of S7TCP target address by slot is OFF.
	Open TCP Port:	1099	The default is 1099.
		Download	

The parameters are described as follows:

[**Device name**]: The field equipment connected by the bridge can be named, such as No. 1 aircompressor, or can choose not to set;

[Password change]/[Password confirm]:To modify the login password, you must ensure that the characters entered twice are consistent. If they are inconsistent or not set, the login password is the default login password: admin;

[**Protocol mode**]: It can be set as MPI M/S (when the bridge is inserted into the MPI port of PLC) or PROFIBUS (when the bridge is inserted into the DP port of PLC);

[Bridge adapter address]: Set the station address of the bridge, which does not conflict with the station address of other devices on the bus;

[Bus highest address]: Set the highest station address that the bus can recognize the equipment, which is recommended to be default;

[Gap factor]: Recommended to be default;

[X1 baudrate]: It can be set to automatic state: the bridge can automatically identify the baudrate of communication with PLC, and the baudrate can also be manually set according to the actual baudrate of PLC;





[X2 baudrate]: It can be set to automatic state: the bridge automatically identify the baudrate of communication with the touch screen, and the baudrate can also be manually set according to the actual baudrate of touch screen. This parameter is only meaningful for the bridge type;

[IP address]: Set the IP address of the bridge;

[Subnet mask]: Set the subnet mask of the bridge;

[Gateway]: Set the gateway of the bridge;

[S7TCP target address by slot]: On state: s7tcp target address is determined by slot number;

[S7TCP target address]: When [S7TCP target address by slot] is Off state, the parameter only works. Set the s7tcp target address manually;

[Open TCP Port]: Recommended to be default;

After modifying the parameters, click the [Download] button.

2.2 Parameter setting tool description

2.2.1 Search device

Open the parameter configuration tool exclink, select the network card connected between the computer and the bridge, and click the [Search] button to search for the bridge;

Bridge adapter type	Device name	Serial number	Firmware version	MAC address	IP address	Subnet mask	Gateway	Device type	Production dat
NET30-MPI		111661	0.3.1.38	4E-45-54-01-B4-2D	192.168.1.188	255.255.255.0	192.168.1.1	SIEMENS_S7300	2022-04-04
3									

2.2.2 Modify IP address

If you want to modify the bridge IP address, subnet mask and gateway parameters, you can select the bridge, right-click and select [modify IP address]. In the pop-up dialog box, enter the IP address, subnet mask and gateway you want to modify, and then click [Modify];





Bridge adapter type Device name Serial numl NET30-MPI 111661	61 C	MAC ad Open device Modify IP address	IP addr	Ess Subnet mak 1.188 255.255.255.0	Gateway 192.168.1.1	Device type SIEMENS_\$7300	Production date 2022-04-04
)pen device Acdify IP address					
		Address					
IP ad	address: 192.	168.1.188	Open	Firmware Update			

2.2.3 Open device

Select the bridge, right-click the mouse and select [Open device] to enter the parameter configuration, Modbus slave, Communication diagnosis and Communication test pages of the bridge;



Bridge adapter type	Device name	Serial number	Firmware version	MAC address	IP address	Subnet mask	Gateway	Device type	Production dat
NET30-MPI		111661	Open de	vice -2D	192.168.1.188	255.255.255.0	192.168.1.1	SIEMENS_S7300	2022-04-04
			Modify IF	address					

2.2.4 Configuration interface

After opening, the configuration interface is as follows:

Device information								
Model:	NET30-MPI	IP address	: 192.168.1.188		Export	Import	Clear log	Refresh
Serial number:	111661	Subnet mask	a 255.255.255.0					
Firmware version:	0.3.1.38	Gateway	192.168.1.1					
Device type:	SIEMENS_S7300	MAC address	4E-45-54-01-B4-2D		Download	Opioad	Restart	Firmware update
rameter configuration	Modbus slave Comm	unication diagnosis	Communication test					
Device name:								
Protocol mode:	MPI M/S v	X2 mode:	HMI ~	IP address:	192.168.1.188			
Module address:	0	X2 baudrate:	Auto 🗸	Subnet mask:	255.255.255.0			
Bus highest address:	31	X2 databit:	8 ~	Gateway:	192.168.1.1			
X1 baudrate:	Auto ~	X2 parity:	None \lor	S7TCP target address:	2			
Gap factor:	10	X2 stopbit:	1 ~	S7TCP target address by slot:	OFF	-		
				OpenTcp port:	1099			
				Web display:	ON	-		
					Advanced settings			
g								
22-05-05 16:21:25:[1 /22-05-05 16:21:25:Co /22-05-05 16:21:25:Pl /22-05-05 16:21:25:Re /22-05-05 16:21:25:Re /22-05-05 16:21:25:Re /22-05-05 16:21:25:De	92.168.1.120]is connect nnect[192.168.1.188]su ease wait while the devi- ad information complet ading the configuration ad configuration comple wice:[192.168.1.188]opt	ng:[192.168.1.188]. ccessfully re information is rea offset0,please wait te en successfully	- d					

The parameters are described as follows:

[**Device name**]: The field equipment connected by the bridge can be named, such as No. 1 air compressor, or can choose not to set;

[**Protocol mode**]: It can be set as MPI M/S (when the bridge is inserted into the MPI port of PLC) or PROFIBUS (when the bridge is inserted into the DP port of PLC);

[Module address]: Set the station address of the bridge, which does not conflict with the station address of other devices on the bus;

[Bus highest address]: Set the highest station address that the bus can recognize the





equipment, which is recommended to be default;

[Gap factor]: Recommended to be default;

[X1 baudrate]: It can be set to automatic state: the bridge can automatically identify the baudrate of communication with PLC, and the baudrate can also be manually set according to the actual baudrate of PLC;

[X2 baudrate]: It can be set to automatic state: the bridge automatically identify the baudrate of communication with the touch screen, and the baudrate can also be manually set according to the actual baudrate of touch screen. This parameter is only meaningful for the bridge type;

[IP address]: Set the IP address of the bridge;

[Subnet mask]: Set the subnet mask of the bridge;

[Gateway]: Set the gateway of the bridge;

[S7TCP target address by slot]: On state: s7tcp target address is determined by slot number;

[S7TCP target address]: When [S7TCP target address by slot] is Off state, the parameter only works. Set the s7tcp target address manually;

[Open TCP Port]: Recommended to be default;

[Web display]: Off state: Web page configuration is not available;

After modifying the parameters, click the [Download] button.

2.2.5 Diagnosis interface

Select the [Communication diagnosis] option page and open the diagnosis interface to view the operation of the bridge:



2.2.6 Test interface

Select the [Communication test] option page, open the test interface, set the communication



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parameters, and click the **[connect]**, **[send]** button to test the Modbus TCP communication between the bridge and the PLC;

evice information							
Model:	NET30-MPI	IP address:	192.168.1.188	Export	Import	Clear log	Refresh
Serial number: Firmware version: Device type:	111661 0.3.1.38 SIEMENS_\$7300	Subnet mask: Gateway: MAC address:	255.255.255.0 192.168.1.1 4E-45-54-01-B4-2D	Download	d Upload	Restart	Firmware Update
IP address: Starting address: Length: Send data protocol	192.168.1.188 0 1 frame	Dev Mot	ice ID: 3 Jbus function code: 5:Read register ~	Connect	Disconnect Send Clea	r	
Receive data protoc	rol frame				Send counts: 2 Reconnection counts: 0 Timeout counts: 0	26	
00 18 00 00 00 05	03 03 02 74 CC			^	Receive counts: 2 Right counts: 2 Response time: 3	25 25 31ms	
2 0F 07 10.2F.29.[102 1 69 1 1 20 lia serve anti-						
2-05-07 10:35:38:0 2-05-07 10:35:38:P 2-05-07 10:35:38:R 2-05-07 10:35:38:R 2-05-07 10:35:38:R 2-05-07 10:35:38:R	onnect[192.168.1.188]suu lease wait while the device ead information complete eading the configuration co ead configuration complete evice:[192.168.1.188]one	ressfully e information is read offset0,please wait e n successfully					

3. Programming software communication

3.1 Set PG/PC interface

Open [set PG / PC interface] in the control panel, select S7online (STEP7) in [application access point], point to the programming driver, click [attribute], enter the IP address of the bridge in the pop-up dialog box, and click [OK].

设置 PG/PC 接口 Σ	
访问路径 LLDP / DCP PNIO 适配器 Info] 应用程序访问点(A): 1 \$70NLINE (STEP 7) > NetSTPD.MPI.1 \$70NLINE (STEP 7) 3 \$70NLINE (STEP 7) 1 \$70NLINE (STEP 7) 1	雇性 - NetS7PD(MPI) 通讯设置 TCP/IF网络 通讯参数 模块的IF地址或者域名: 192.168.1.188 全技本地的模块 S7TCP通讯端口号 (默认102): 通讯超时 (毫秒):
	5 确定 取消 版本





3.2 Step7 programming

Open Siemens programming software STEP7, create a new project, and select [PLC] - [upload site to PG..] in the menu bar;



In the pop-up dialog box, click the **[view]** button to search for the online PLC equipment. After selecting the equipment, click the **[OK]** button to upload the PLC program.

选择节点地址						— ×-
您希望访问哦	II—个模块 ?					
机架(R): 插槽(S):	0	÷				
目标站点:	© 2 ⊂ =	z地(L) J通过网关进	进行访问(G)			
输入到目标	站点的连接	:				
MPI 地址	模块型号	站点名称	模块名称	工厂标识		
3	CPU 3	S7300	PLC_1			
可访问的节点	5					
3	CPU 312C	S7300	PLC_1			
	2					
			1			
3			更新(V)			
确定]				取消	帮助





3. Configuration software communication

Using the standard configuration software, users can collect equipment data through Siemens S7TCP protocol (the following are driven by this protocol as an example) or Modbus TCP protocol.

a. KEPServerEX communication

Create a new channel, select the Siemens TCP / IP Ethernet driver, and click the [next] button. Other parameters default until the channel is established;



Create a new device, select S7-300 in [device model], and click [next];





KEPServerEx - [untitled.opf *]		
File Edit View Users Tools	Device - Model	×
□ 《 西门子S7 1 III Click to add a device.	The device you are defining undriver that supports more that the list below shows all supports you are defining. Select a model that best description of the device model is the set of the device model is th	ses a device n one model. orted models. :ribes the device
m Devices Advanced	3 < 上一歩(B) 下一歩(N) > 取	消報

Enter the IP address of the bridge at **[device ID]**, which is 192.168.1.188 by default, and click **[next]**;

New Device - ID		×
	The device you are defining may be multidropped as part of a network of devices. In order to communicate with the device, it must be assigned a unique ID. Your documentation for the device may refer to this as a "Network ID" or "Network Address."	3
	Device ID: 1 192.168.1.188	
<	2 上一步(B) 下一步(N) > 取消 帮助	

The following steps can be completed by default.



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b. KingView communication



Create a new device, select [S7-300 (TCP)] -- [TCP], and click [next];

Set any equipment name and click [next];





设备配置向导——逻辑名称		×
	# 2 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
	2 < 上一步(B) 下一步(N) > 取	消

Enter the address of the bridge in the format of **[IP address:CPU rack No.: CPU slot No.]**, the default is 192.168.1.188:0:2, and click **[next]**;



Q



设备配置向导	设备地址设置指南	×
	本語の学校の学校の学校会社会会会会会会会会会会会会会会会会会会会会会会会会会会会会会	
	2 < 上一步(B) 下一步(N) > 取消	

The following steps can be completed by default.

c. ForceControl communication

Create a new IO device, select S7-300/400 (TCP) protocol driver, select TCP/IP network in **[communication mode]** in device configuration, and click **[next]**;



文件(F) 编辑(E) 查看(M) ■ つ □ 日 品 / X @ ▲ Q	I具m 对象n 操作(o) 功能(s) 窗口 C (A	(W) 语言(L) 帮助(H)	▶ ● ● ● ● ● ● ● ● > ◆ ◆ → ◆ = = = = = = = = = = = = = = = = = =	▲ ╡ @ 5 5 5 5
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			< 上一步(B)	5 下一步(N) > 取消

Enter the IP address of the bridge in **[device IP address]** and the port number of the bridge in **[port]**, which is 102 by default. Click the **[next]** button;

设备配置 - 第二步				×
	设备IP地址:	1 192.168.1.18	8 端口:	2
	□ 启用备用通道			
	备用IP地址:			
	主通道恢复后自	动回切		
	□本机网卡冗余			
	本机网卡IP地址:		蔬口:	0
	备用网卡IP地址:		端口:	0
	□连续采集失败	3	次后重新初始	化链接
			3	
	<上	一步(B) 下-	-步(N) >	取消

The following steps can be completed by default.





d. FameView communication

Select [install driver] under [device communication], select S7TCP driver, and then click [install];

●目(2) 重叠(2) 工具(2) 帮助 ●目(2) 重叠(2) ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ●	FameView组态监控系统管理器[我的项目]					
C 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	↓ 项目(ℤ) 查看(⊻) 工具(፲) 帮助					
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安装 关闭	 ▶ PaneViee组念出注系统(V7.6.12.8] ● 動 我的系统 ● 動 我的系统 ● 動 我的系统 ● 動 花行發現库 ☆ 显示画面 ● 動 花竹發現库 ☆ 愛丁發現库 ☆ 愛丁報期本 ● 前 方空間場本 ● 育方空間場本 ● 育方空間場本 ● 育方空間場 ● 育方空間場 ● 育方空間場 ● 育方空間場 ● 育方空間 ● 育力 ● 予約 ● 新塔服秀者 ● 月上照秀者 ● 日服秀器 ● 日服秀器 ● 日服秀者 ● 百官前就振服秀 ● ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○	[设备通讯] 2 [1]. 安装驱动 [2]. 卸载驱动 [3]. 启动驱动 [4]. 设备数据表 (%) 安装设备通讯驱动(最密 □ 设备数据表 (%) 安装设备通讯驱动(最密 □ 设备数据为(175) □ 可丁子 - STPTI/TCP - STPTI/TCP - ST200 - MTI 3 STCUM STAUON - DPM - SFAS511 - SCAS511 - SCAS512 - SCAS513 - SCAS514 - SCAS515 - MODBUS - B - B - SCAS51 - SCAS51 - SCAS51 - SCAS5	多安装32驱动,每驱动	 支持128 256并发连接) [以太阿驱动] 普通网卡. 无需SIMATIC ☑ I - 映象输入 ☑ Q - 映象输出 ☑ M - 中间标志 ☑ DB - 数据块 ☑ PI - 外设输入 ☑ PI - 外设输入 ☑ PI - 外设输出 ☑ T - 计时器 ☑ C - 计数器 ☑ V - S7200存储区 ☑ IF - 诊断缓冲区(10Byte) ☑ DI - CPU时持(8Byte) ☑ S1 - CPU状态 ☑ S2 - 集成DF接口从站状态 并发驱动编号: 0 ✓ 	-HET. 访问S7以太网/PM. S3 - 扩展DP接口从站状态 S4 - 集成DP接口从站故障 S5 - 扩展DP接口从站故障 S5 - 扩展DP接口从站故障 S5 - 非限/DP执动状态 \$10 File \$Package	×
					安装	关闭

After selecting the driver to be started, click the **[OK]** button;





Industrial communication bridge NET30-MPI

FameView组态监控系统管理器[我的项目	3]
↓ 项目(E) 查看(Y) 工具(I) 帮助	
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☆ 蔺 其他	明72 現2月

Create a new [equipment data table], select S7-300 in [CPU type], enter the IP address of the bridge in [equipment IP address], set the communication data, and click the [confirm] button.

FameView组态监控系统管理器[我的项目	0	
1日(ビ) 宣看(ビ) 上具(ビ) 希助		
Funetview组态监控系统(V7.6.12.8) ① 動 我的系统 國 基本应用 吸 设备通讯 通 运行频据库 公 显示画面 可 近 反重报警 面 方应用 文更报警 面 方应用 页 定数据 企 全局脚本 印 户管理 歐 武方应用 文 数据库 章 数据库 教授库主接 砂 实时数据库连接 砂 实时数据库连接 砂 实时数据库连接 印 岸口服务器 印 本口服务器 印 本口服务器 印 本口服务器	 ▲ 山 ● マ ● 今 ○ □ 「没香酒讯] [1] 安装驱动 [2] 卸軟泥动 [3] 良动服动 [3] 良动服动 [4] · 交番或視表 ② 02 ○ 02 ○ 57TCF ● [以太网驱动]普通网卡. 无需SIMATIC→HET [1] . 远程参数 CPU机架号+100+槽号: 2 CPU供型: \$7-300 3 ○ GaTP地址: 192.168.1.188 4 ● 通讯超时: 1000 ● 重试次数: 3 	. 访问57以太网/FM. 5 [3]:通讯数据 数据类型: DB - 数据块 谈词方式: 读写[EW] 单元俗式: 字节[8位] 文 无符号整数 数据块(DBx): 1 开始地址: 0
1 近信款抵服务 「近信款抵服务 ● ¥eb服务 ● SNUTT服务 ● SNUT(TE服务 ● 2 SNUT(TE服务 ● 2 SNUT(TE服务 ● 2 SNUT(TE服务 ● 2 SNUT(TERS) ● 2 SNUT(T	扫描級別: 1 □ 却恋扫描級別: - [2].本地参数 本机IF地址: [default] ~ 本机网卡参数	长度: 10 増强违项: 一无需中断标志 一中断数据保持 夕尽快恢复通讯 一股又自乏文件 一回早元法制隆
		6 确认 取消
7	Компоненты и системы промышленной автоматизации	ООО «КоСПА». 111250, Москва, а, ИНН: 7715805253. КПП: 771501001 Тел./Факс: +7 (495) 660-28-22 E-mail: cospa.office@cospa.ru Website: www.cospa.ru

Website: www.cospa.ru

e. WINCC communication

Create a new project, double-click variable management, create a new connection under [TCP/IP] driver protocol, and name the connection, for example: test;



Right click the newly created connection [test] and click the [connection parameters] button;





文件(E) 编辑(E) 视图(V) 帮助(H)				
变量管理	~			
ᇢⅢ 变量管理				
🕀 💝 内部变量				
🖃 📙 SIMATIC S7 Protocol Suite				
II MPI				
PROFIBUS				
Industrial Ethernet	=			
Slot PLC				
II PROF 🗳 新建组				
Indus _{員制}				
	+			
11111 删除	_			
变量管理 重命名				
₩ 茶记录 🦷 导出				
●				

In the pop-up dialog box, enter the IP address of the bridge in [IP address], and click [OK];

连接参数 - TCP/IP	×
IP 地址(I):	192. 168. 1. 188
机架号(R):	0
插槽号(T):	0
□ 发送/接收原始数据	块(\)
	02
輸入自动化系统的 IP ± 例如: 142.11.0.123	拉址。
确定	取消 帮助

Right click [TCP/IP] and click [system parameters];



变量管理	WinCC Configurati	on Studio
文件(E) 编	辑(E) 视图(V) 帮助	助(日)
变量管理		«
□ Ⅲ 变量管	理	
📗 🗄 💝 🖪	部变量	
🖻 – 📙 SI	MATIC S7 Protocol	Suite
	MPI	
	PROFIBUS	
	Industrial Ethernet	=
	Slot PLC	
	TCP/IP p tes ♥ 新建连打	g
	PROFI 自复制	
	Indus Name La 粘贴	
	Soft P. C. Bu	
支量管	理	纹
📝 报警记	录	
夏 夜量记	录	

In the pop-up dialog box, select the [unit] option page, [logical device name] select the network card of the computer (the suffix is TCPIP, do not select the network card with auto), and click the [OK] button.

系统参数 - TCP/IP
SIMATIC S7 单位
选择逻辑设备名称
CP 类型/总线配置文 TCP/IP
逻辑设备名称 (D): amily Controller.TCPIP.1 ▼
☑ 自动设置 (A)
作业处理
□ 写 (带优先权) (₩)
输入新的设备名称或从列表中选择被请求的设备。
确定 取消 帮助 帮助





4. ModbusTCP communication

Modbus address	PLC internal register	Data type	Calculation formula	MODBUS function number	Maximum number of instructions
000001~	Q0.0~		Q m . n = 000001 + m *8 + n ①	FC1(Read coil)	\$7-200:119 \$7-300:784
050001~	M0.0~	Bit	M m . n = 050001 + m *8 + n	FC5(Write coil)	FC5:1
100001~	10.0~		<i>m.n</i> = 100001 + <i>m</i> *8 + <i>n</i>		\$7-200:119
				FC2(Read input)	S7-300:784
400001~	DBx.DBW0~		DB1.DBWm = 400001 + <i>m</i> /2, <i>M is an even number</i> ②	FC3(Read multiplication	FC3:111
450001~	MW0~	Word	MW m = 450001 + $m/2$, <i>M</i> is	register)	FC16:111
				register)	FC6:1
				FC6(Write single multiplication register)	

1. Correspondence table between PLC internal regi	gister address and MODBUS address
---	-----------------------------------

Note description:

(1):Such as Q1.5, the corresponding MODBUS address is:Q1.5=000001+8*1+5=000014;

(2):Such as DB1.DBW100,the corresponding MODBUS address is:DB1.DBW100=400001+100/2=400051; By default:Modbus area:400001-450000 corresponds to DB1 data block of Siemens 300plc, you can also freely specify corresponding multiple DB data blocks and modify them through exclink tool:





Model	NET30-MPI	IP address:	192.168.1.188	Export	Import	Clear log	Refresh
Serial number	: 111661	Subnet mask:	255.255.255.0				
Firmware version	: 0.3.1.38	Gateway:	192.168.1.1				
Device type	SIEMENS_S7300	MAC address:	4E-45-54-01-B4-2D	Download	Upload	Restart	Firmware Update
meter configurativ	Modbus slave Comm	unication diagnosis	mmunication test				
nieter coningui auto			initiation cost				
F	 (Only valid for \$7300) 	/400) (X	(2 mode must be set modbus slave)				
	table	Modbus RTU					
DB number	Modhus area	Slave address:	1				
DB: 1	400001-404800	Target address:	2				
DB: 2	405001-409800						
DB: 3	410001-414800						
DB: 4	415001-419800						
DB: 5	420001-424800						
DB: 6	425001-429800						
DB: 7	430001-434800						
DB: 8	435001-439800						
	440001-444800						
DB: 9							

Open [MODBUS slave mapping table] and specify the corresponding relationship between multiple DB block numbers and MODBUS address area;

By default, the Modbus address of DB2.DBW100 is:DB2.DBW100=405001+100/2=405051; You can modify the DB block number as required.

2.ModScan32 test

Open the software and set the data to be tested. For example, read 111 words from 400001.

The settings are as follows:

ModScan32 - [ModSca1]		- 0	×
💼 File Connection Setup View Window Help			- 8 ×
Address: 0001 Device Id: 2 MODBUS Point Type MoDBUS Point Type Valid Slave Responses: 0 Length: 111 03: HOLDING REGISTER • Reset Ctrs			
■ Device NOT CONNECTED! ●● 40001: 38755 40023: 38755 40034: 38754 40045: 00000> 40056: 00000> 40057: 00000> 40002: 38755 40023: 38755 40035: 38754 40045: 00000> 40056: 00000> 40057: 00000> 40057: 00000> 40057: 00000> 40057: 00000> 40057: 00000> 40057: 00000> 40057: 00000> 40058: 00000> 40057: 00000> 40057: 00000> 40058: 00000> 40057: 00000> 40057: 00000> 40058: 00000> 40057: 00000> 40057: 00000> 40058: 00000> 40057: 00000> 40057: 00000> 40070: 00000> 40057: 00000> 40071: 00000 40071: 00000> 40071: 00000> 40072: 00000> 40072: 00000> 40072: 00000> 40072: 00000> 40073:<	> 40078: > 40079: > 40080: > 40081: > 40082: > 40082: > 40082: > 40082: > 40085: > 40085: > 40086: > 40086: > 40086: > 40088: > 4008	<pre><00000> 40089 <00000> 40090 <00000> 40091 <00000> 40092 <00000> 40092 <00000> 40093 <00000> 40094 <00000> 40094 <00000> 40094 <00000> 40096 <00000> 40096 <00000> 40096 <00000> 40096 <00000> 40099 <000000> 40009 <000000> 40099 <000000> 40099 <000000> 4009 <000000></pre>	: <00000 : <00000
For Help, press F1	Polls: 0	Resps: 0	11.

Select [connection] - connect in the menu bar, enter the IP address of the bridge at [IP address] in the dialog box, and click [OK];





ModScan32 - [ModSca1]		-	
File Connection Setup View Window Help Connection Details			- 6 ×
Device Id: 2			
MODBUS Point Ty IP Address: 192.168.1.188			
Length: 111 03: HOLDING REGISTE Service 502			
-Uonfriguration-			
Baud 9600 V History Control			
Word 8 VI Delay 10 ns after RIS before			
40001: (38756) 40012: (38755) 40023: 40002: (38756) 40012: (38755) 40023: A0002: (38756) 40013 (38755) 40024: Wait for CTS from sla		078: <00000>	40089: <00000
40003: (38755) 40014: (38755) 40025: 40004: (38755) 40015: (38755) 40025: Stop 1 - Delay 10 es after last (haracter before ((00000) 400	080: <00000>	40091: <00000
40005: <38756> 40016: <38755> 40027: 40006: <38756> 40017: <38755> 40027:		082: <00000>	40093: <00000
40007: <52641> 40018: <38755> 40029: 40008: <52641> 40019: <38755> 40030: 2 rotocol Selection	(00000)> 400 (00000)> 400	084: <00000>	40095: <00000 40096: <00000
40009: <52641> 40020: <38755> 40031: 40010: <52641> 40021: <38755> 40032: OK Cancel	<pre><00000> 400</pre> <pre><pre><00000> 400</pre></pre>	086: <00000> 087: <00000>	40097: <00000 40098: <00000
40011: <38755> 40022: <38755> 40033:	(00000) 400	088: <00000>	40099: <00000
For Help, press F1	20	lls: 0 Res	sps: 0
The normal test screen is as follows:			
Modscans2 - [Modscan]		=	
Address: 0001 Number of Polls: 10 Number of Polls: 10			
Length: 111 03: HOLDING REGISTER			
Reset Ctrs			
40001: <29422> 40012: <29421> 40023: <29421> 40034: <29420> 40045: <00000> 40056: <00000> 40067: <	(00000> 400	D78: <00000>	40089: <00000
40002: <29422> 40013: <29421> 40024: <29421> 40035: <29420> 40046: <00000> 40057: <00000> 40068: <(40003: <29422> 40014: <29421> 40025: <29421> 40036: <00000> 40047: <00000> 40058: <00000> 40069: <((00000> 400 (00000> 400	079: <00000> 080: <00000>	40090: <00000 40091: <00000
40004: <29422> 40015: <29421> 40026: <29421> 40037: <00000> 40048: <00000> 40059: <00000> 40070: << 40005: <29422> 40016: <29421> 40027: <29421> 40038: <00000> 40049: <00000> 40060: <00000> 40071: <<	00000> 400 00000> 400	081: <00000> 082: <00000>	40092: <00000 40093: <00000
40006: <29422> 40017: <29421> 40028: <29421> 40039: <00000> 40050: <00000> 40061: <00000> 40072: << 40007: <44006> 40018: <29421> 40029: <29420> 40040: <00000> 40051: <00000> 40062: <00000> 40073: <<	(00000)> 400 (00000)> 400	083: <00000> 084: <00000>	40094: <00000 40095: <00000
40008: <44006> 40019: <29421> 40030: <29420> 40041: <00000> 40052: <00000> 40063: <00000> 40074: 40009: <44006> 40020: <29421> 40031: <29420> 40042: <00000> 40053: <00000> 40064: <00000> 40075:	(00000)> 400 (00000)> 400	D85: <00000> D86: <00000>	40096: <00000 40097: <00000
40010: <44006> 40021: <29421> 40032: <29420> 40043: <00000> 40054: <00000> 40065: <00000> 40076: << 40011: <29421> 40022: <29421> 40033: <29420> 40044: <00000> 40055: <00000> 40066: <00000> 40077: <	(00000)> 400 (00000)> 400	087: <00000> 088: <00000>	40098: <00000 40099: <00000
		II 10	10

6. Technical parameter

Basic parameters	Product Name:	Industrial communication bridge		
	Product model:	NET30-MPI		
	Description:	Siemens S7-300/400 840D ethernet communication		
	Shell color:	Industrial black		
	Communication indicator:	Pwr/Bus		
Product	Ethernet indicator:	Link/Active		
appearance	Reset button:	Reset		
	Size(L*W*H):	65*30*17mm		
	Weight:	60g		
	Installation method:	Communication port plug-in		





Power Supply	Power supply mode:	PLC communication port direct power supply/ external power supply DIP2
	Voltage:	24VDC/100mA
	Interface type:	DSUB9F (RS485)
Communication port Coml	Transmission rate:	9.6/19.2/187.5K/500K/1.5M BPS
	Communication protocol:	MPI/PROFIBUS
	Supporting equipment:	Siemens S7300/400 PLC
	Interface type:	DSUB9M(RS485)
Communication	Transmission rate:	9.6/19.2/187.5K/500K/1.5M BPS
port Com2	Communication protocol:	MPI/PROFIBUS
	Supporting equipment:	Siemens, Mcgs, Eview, Proface, Kinco etc.hmi
	Interface type:	RJ45
Ethernet	Transmission rate:	10/100M
communication port	Communication protocol:	S7TCP/ModbusTCP
	TCP connections counts:	16
Upper computer software	Programming software:	STEP7/TIA
	Configuration software:	WinCC, MCGS, KingView, ForceControl, FameView, Ifix, Intouch, Labview etc.
	OPC software:	Kepware OPC, Matricon OPC
Parameter	Parameter tool:	EXCLINK
configuration	Web browser:	Default IP:192.168.1.188
Work	Temperature:	−20 [~] 85°C
environment	Humidity:	95% non condensing



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Authentication	Electromagnetic compatibility:	2014/30/EU
	CE	YES





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